

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75572

October-25-11 3:06:45 PM

75572

Page 2

Item ID: D3350-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Strut Assembly

Stop

NS2

Start Date: 25/10/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

130

QC8- Inspect parts - second check

130

QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

SL 11-10-29

0.00

140

140

Small Fab

Small Fab

0.00

11/10/29

6

Small Fab

Memo

Tumble and Deburr

0.00

150

150

HandFinish

Chemical Conversion Coat per QSI005 4.1

0.00

Hand Finishing

Memo

0.00

BL 11-11

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Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC3- Inspect Part Finish

0.00

160

QC

Quality Control

6XPM 11/11/01

170

Small Fab

0.00

170

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3350. Identify as D3350-041 and batch number using a fine point permanent marker

EP 11/11/01 (6)

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Quality Control

11 11 01 (6)

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N900040100

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6

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

190

Powdercoat

Powder Coating

Memo

11:30

0.00

OVEN TEMPERATURE:

6X0 M-F 11/11/03

200

QC3- Inspect Part Finish

0.00

200

QC

Quality Control

Memo

0.00

6 BR 11-11-3.

210

Identify as per dwg & Stock Location: ST271

0.00

210

Packaging

Packaging

Memo

0.00

Con SP 11-11-04.

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75572

Page 5

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NS1

Revision ID:

Item Name: Strut Assembly

Stop

NS2

Start Date: 25/10/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

220

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

QC

Quality Control

Memo

0.00

11/11/11

11-11-04

6

Dart Aerospace Ltd

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Picklist Print

October-25-11 3:06:50 PM

Page 1

Work Order ID: 75572

75572

Parent Item: D3350-041

D3350-041

Parent Item Name: Strut Assembly

Start Date: 25/10/2011

Required Date: 08/11/2011

Comments: IPP: B05.07.11 Powder Coat now done after assembly KJ/JLM

Start Qty: 6.00

Required Qty: 6.00

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Picklist Print

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Page 2

Work Order ID: 75572

75572

Parent Item: D3350-041

D3350-041

Parent Item Name: Strut Assembly

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 6.00

Required Qty: 6.00

M6061T6B0.750X00.750

Purchased No

170 f 25.4200 1.2604 7.960421

M6061T6B0 750X00 750
6061-T6 Bar .750 x .750

**

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT003	25.42	
114993	4.58	
117379	8.84	
119346	12	

810

10/10/2011

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DART AEROSPACE LTD

Work Order: 75572

Description: **STK U7**

Part Number: D3350-01

inspection Dwg: 3350, Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:

Audited by:

Prototype Approval:

Date: 1/10/28

Date: 11-10-29

Date:

10

26

Changes

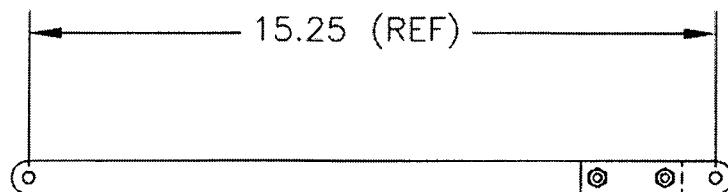
Revised by

Approved

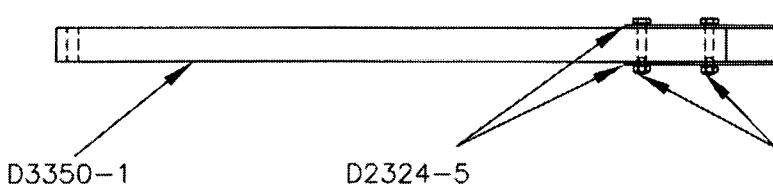
Change
New issue



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CH</i>	APPROVED <i>CH</i>	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12		TITLE STRUT	SCALE 1:4
A	04.11.12	NEW ISSUE	

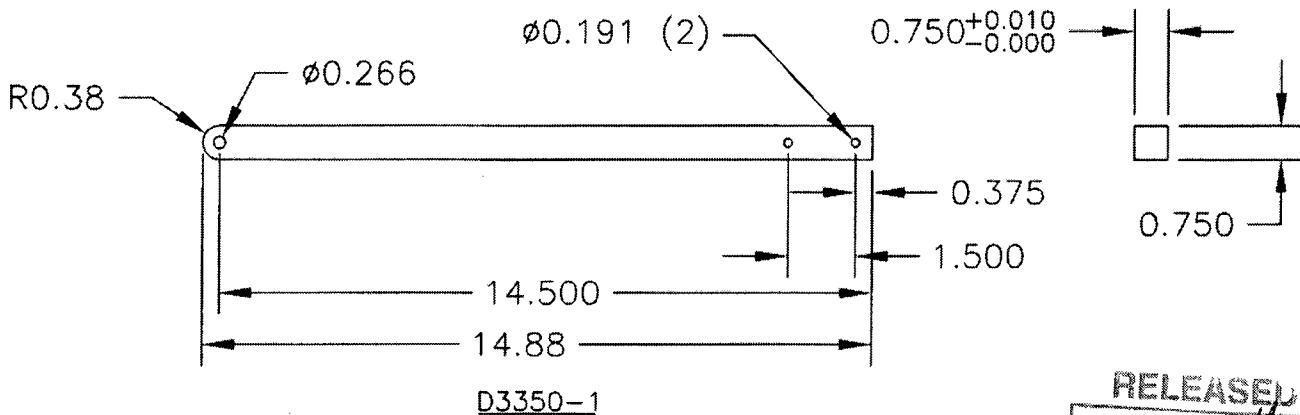


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 75572 M.L.J
11/10/25



D3350-041 STRUT ASSEMBLY

1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER



RELEASED
04.12.16 *CH*

D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

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